

ACRE™ BY MODERN·MILL  
EDGE AND CENTER BEAD  
V-GROOVE BOARDS

V-GROOVE SIDE

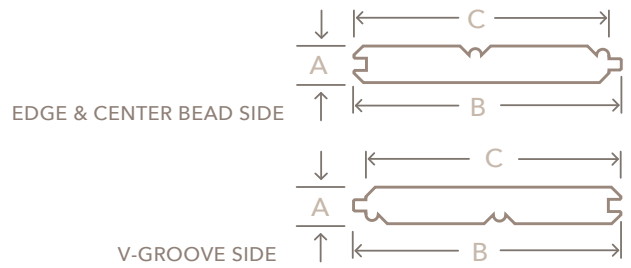


EDGE & CENTER BEAD SIDE

Add a sophisticated charm to your space with edge and center bead wainscoting or siding.

ACRE is a sustainable, durable wood-alternative with the genuine look and feel of real wood. ACRE is lightweight, strong, water-resistant and guaranteed not to rot or splinter. ACRE is easy to cut, fasten without pre-drilling, rout, thermoform and accepts an array of paints or stains without primer. Best of all, ACRE is made without harming a single tree, in a zero-waste environment in the U.S.A. ACRE helps protect your home and our world.

EDGE AND CENTER BEAD  
V-GROOVE BOARDS PROFILE DETAILS



Nominal Size	Actual Thickness (A)	Actual Width (B)	Reveal (C)	Lengths
1"x6"	0.75"	5.4"	5.2"	16'

AESTHETIC



WORKS LIKE WOOD - BUT BETTER!

- Paintable and stainable. No primer necessary
- Easy to route, cut and sand in the field with regular wood working tools
- Easy on tools. Minimal melting or static-charged dust
- No harmful dust or residue
- Pre-drilling not required. Screws and nails will not mushroom.
- Uniform texture throughout and finish-ready, no need to seal or treat ends

NATURAL BEAUTY

- Genuine warm look and feel of wood
- Natural-looking grain
- Endless finish options with water-based paints or stains. See Coatings Guide for important information
- Thermoform for folded corners, curves and creative shapes
- Digitally print directly on ACRE's surface

## UNMATCHED DURABILITY

100% resistant to water, weather, rot and pests - even termites!

Guaranteed not to splinter or crack

Smooth screw application close to edges, and into sides without splitting

Suitable for ground and water contact

Sturdy, resists breakage and job site damage

Debris from cutting will fall and brush off surfaces and clothing (less static cling than traditional PVC)

Easy on tools when routing, cutting and screwing

Strong screw and nail retention. Superior bond with a wide range of glues and construction adhesives

No special maintenance or cleaning methods needed

Virtually no moisture absorption so paint lasts longer than on wood

Less expansion and contraction than competitive PVC products

Lightweight, yet strong and straight

## SUSTAINABLE INNOVATION

Made in the U.S.A.

100% tree-free

Upcycled natural fibers from discarded rice hulls, a rapidly renewable resource

Free of phenol, formaldehyde and adhesives

Zero-waste manufacturing

100% recyclable

### FIRST TIME USING ACRE PRODUCTS?

Visit our website for important Tech & Training Resources including our Coatings Guide.

ACRE contains PVC and requires coatings with a light reflective value (LRV) of 55 or greater to avoid heat build up or changes to physical properties.

Consult with Modern Mill for more information.



EXTREME HEAT WARNING

Be aware of excess heat on ACRE surfaces such as but not limited to fire, direct or reflective sunlight, reflective sunlight from energy-efficient window products. Low-emissivity (Low-E) glass can harm ACRE products because Low-E glass products are designed to prevent passive heat gain within a structure and can cause unusual heat build up on exterior surfaces from sunlight reflection. The extreme rise of surface temperatures can create an environment which exceeds normal exposures and may create scenarios which can cause ACRE products to melt, sag, warp, discolor, expand and contract beyond acceptable tolerances or accelerate weathering.

MODERN • MILL

[www.modern-mill.com](http://www.modern-mill.com)

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