



PINNACLE, SIGNATURE SERIES & BLACK CAPSTOCK

FENCE PROFILE GUIDELINES

Please read these simple, precautionary guidelines when storing, handling or installing VEKA Outdoor Living Products Pinnacle or Signature Series PVC profiles. We are sure you will find that these common sense recommendations will help ensure a smooth product installation and customer satisfaction. Please contact your VEKA OLP sales representative regarding any topics not covered on these guidelines.

- Expansion and contraction of PVC profiles is normal with temperature change. Our darker Pinnacle and Signature Series colors will absorb more heat and expand/contract more than lighter colored profiles.
- Do not use a clear or shrink wrapping material on profiles for storage and transportation. For storage and transportation purposes, use a protective wrap that does not absorb or retain heat. This will help to avoid warping and bowing of profiles. VEKA ships our profiles in a heat reflective wrap which is safe to reuse for packaging and transportation to a job site.
- Scratches on colored profiles can be more evident than on white profiles. Please use care when handling VEKA Pinnacle and/or Signature Series profiles to avoid scratching and marring. Extra care is required when handling these profiles as damage can occur more easily and is more visible on these surfaces.
- Prior to installation, keep PVC profiles covered and out of direct sun exposure.
- Avoid exposing PVC profile to unusual or excessive heat sources. (Grills, Outdoor Fire Areas/Pits, Air Conditioning Units, Windows and Doors with Reflective Glass)
- Avoid installing PVC products near areas that may absorb heat such as asphalt, concrete or dark colored gravel.
- Prolonged exposure to direct sunlight may cause darker colors to become hot to touch. This effect can be minimized with umbrellas, awnings or other shade producing fixtures.
- Placement of dirt or mulch against rails could cause permanent bowing of rails and discolor the vinyl.
- Signature Series profiles can be cleaned using a soft cloth or ordinary soft bristle brush. General cleaning can be done using soap and water. For persistent stains, do not use an abrasive cloth, pad or cleaner that could scratch the vinyl surface. We recommend using foam cleaning pads such as Mr. Clean® Magic Eraser® or Scotch-Brite™ Easy Eraser.



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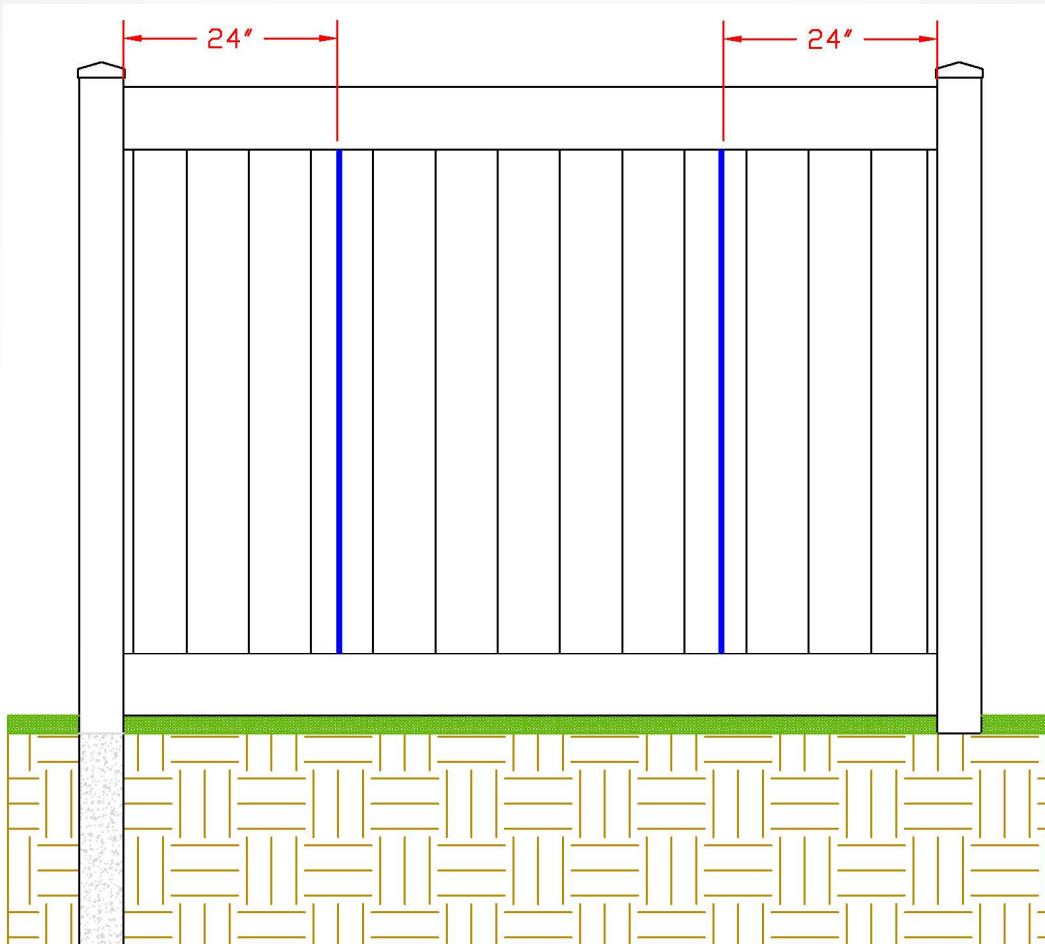
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- For VEKA's Pinnacle Profiles it is recommended that profiles are cleaned regularly with a damp, soft cloth. If necessary a mild non-abrasive detergent/soap solution in lukewarm water can be used. The laminate foil is resistant to agents used in regular housekeeping items such as gasoline, ammonia water, alcohol-water mixtures with low alcohol content, cleaning agents without scouring particles & water.
- It is recommended to test any cleaning product in an inconspicuous area of our Pinnacle or Signature Series profiles before applying on the full surface.
- Do not use cleaners containing aggressive organic solvents on Signature Series profiles, these types of cleaners could effect the surface appearance of the vinyl profiles.
- The laminate foil used on Pinnacle profiles is not resistant against polishes, organic solvents, mixtures or preparations containing organic solvents (such as thinners or removers for lacquers, polishing liquids, glues or other).
- In some difficult cases you may wish to use a mildly abrasive cleaner, such as Soft Scrub®, Ajax®, Bon Ami®, etc. on VEKA's Signature Series Profiles. Usage of any abrasive material could have a negative effect on the surface appearance of the vinyl profiles.
- Notching of horizontal rails before installation into posts is recommended to secure placement.
- For privacy fence sections it is required to fix the u-channel profile to the fence posts with at least 3 equally spaced screws. This will help to minimize movement in the tongue and groove fence panels.
- For privacy fence sections metal stiffeners are recommended inside the T&G panels. Stiffeners should be inserted inside the T&G panel pickets 24" in from each post.
- For all fence sections metal stiffeners for horizontal rails should follow VEKA's reinforcing recommendations.
- Rail end clearances in posts allow for proper expansion and contraction of the rails within the posts and also helps to prevent bowing. Make sure the rails are inserted 1 ¼" to 1 ½" into the posts.
- Stiffeners are required in posts when hanging gates and are recommended in high wind areas to help increase post support.
- Posts should be set in a minimum of 24" of concrete.

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VEKA
OUTDOOR LIVING PRODUCTS



6' TALL PINNACLE, SIGNATURE SERIES & BLACK CAPSTOCK PRIVACY FENCE

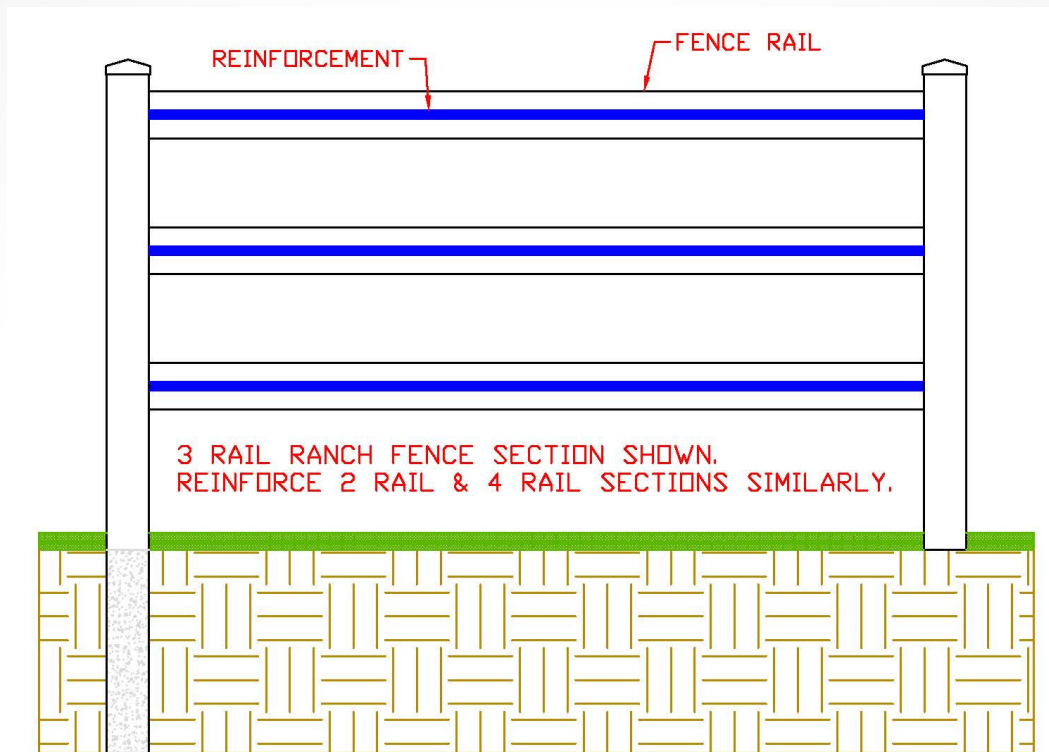
- T&G PANEL STIFFENER SPACED 24" FROM EACH POST
- T&G PANEL STIFFENER CAN BE ANY STANDARD ROUND REBAR OR METAL FLAT BAR. SIZE SHOULD BE BASED OFF OF T&G PANEL INTERNAL CHAMBER.
- HORIZONTAL RAIL STIFFENER USED PER VEKA'S FENCE RAIL REINFORCEMENT GUIDELINES
- U-CHANNEL ATTACHED TO EACH POST WITH PVC GLUE OR SCREWS
- POST SET IN MINIMUM OF 24" OF CONCRETE

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VEKA
OUTDOOR LIVING PRODUCTS



PINNACLE, SIGNATURE SERIES & BLACK CAPSTOCK **RANCH RAIL FENCE**

- METAL STIFFENER PLACED IN EACH HORIZONTAL RAIL PROFILE.
- HORIZONTAL RAIL STIFFENER PER VEKA'S FENCE RAIL REINFORCEMENT GUIDELINES
- POST SET IN MINIMUM OF 24" OF CONCRETE

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